

Hyper Spectral Imagers for Drones and micro Satellites

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Abstract

The arrival of technologies the last decade such as drones, small optics and 3D printing has opened new opportunities in instrumental and sensor development. Size and weight may now be minimized to achieve high performance airborne Hyper Spectral Imager (HSI) capabilities at extreme low cost. Furthermore, a novel concept called Parallel Internet Prototype Production (PIPP) of a satellite HSI aimed to study ocean color will be presented.

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Motivation

1. It now cost less to buy a drone than hiring a airplane or helicopter for one hour.

2. Low cost camera system with stabilization has been developed for and by the RC community.

3. New high sensitive detectors available (Surveillance, astrophysics, auroral, RC ...).

- 4. 3D printing makes prototyping instruments
 - a) low cost, ref point 1.
 - **b)** low weight / mass.
 - c) small size.
 - d) fast ...



DJI Phantom (2006) and the GoPro (2002)



MakerBot Industries (2009)



Mix and match assemblies Edmund Optics

Mini spectrograph Slit-Collimator

R 451140



All parts are from the mix and match assembly from Edmund Optics.



Exploded view of Hyper Spectral Imager (HSI)



(1) front lens, (2) lock nut, (3) air slit, (4) field lens, (5) three thin lens mounts, (6) focus tube, (7) collimator lens, (8) transmission grating, (9) detector lens, (10) focus spacers, and (11) C-mount lens adapter.

B



Computer Aided Design (CAD) software

Model 1: Mini spectrograph Grating



Snapshot TINKERCAD freeware compatible with MakerBot 3D printer. Software is web based!

R = 5 11 14 1



Assembled Hybrid mini pushbroom hyperspectral imager

Mass = 106 g Spectral range: VIS Grating: 600 lines/mm Slit width: 25um Slit height: 3 mm Front lens: 3.6 mm Aperture: 10 mm Collimator: 30 mm Camera lens: 25 mm CCD: 1/3" Sony Super HAD OUTPUT: Video (PAL)

from Edmund Optics. Camera by Turnigy Power Systems. Grating house by Makerbot 3D printer.





Fred.Sigernes @ unis.no , 2013



Model 2: Mini spectrograph Grating - Snap fit design



Model 2: (1) 25×25 mm² square grating holder, (2) detector lens holder, (3) straight through mount holes, and (4) Collimator-slit-front-optics assembly holder.

Optical diagram: (1) front lens, (2) entrance slit, (3) field lens, (4) collimator lens, (5) 600 lines/mm transmission grating, (6) detector lens, (7) exit focus plane.





Model 2 snap together transmission grating holder: (1) detector lens, (2) 25×25 mm² square 600 grooves/mm transmission grating, (3) 3D printed grating holder, and (4) Collimator-slit-front-optics assembly.

$$\lambda = \left(\frac{a}{k}\right) \cdot \sin\beta$$

$$\beta$$
 = 19.36° for wavelength λ = 552.5 nm k = 1



Optical and mechanical parts cost

ltem	Description	Part number	~Cost
		(EO)	[US\$]
1	Front lens f/4 Focal Length (FL) 16 mm	#83-107	50
2	M12 lock nut for m-video lenses	#64-102	10
3	Precision air slit 25mm x 3mm	#38-558	101
4	Field lens FL = 10 mm	#63-519	38
5	3 x S-Mount thin lens mounts	#63-943	81
6	S-mount focus tube	#63-953	49
7	Collimator lens FL = 30 mm	#63-523	37
8	600 grooves/mm transmission grating 25×25 mm ²	#49-580	105
9	Detector lens f/2.5 FL=25 mm	#56-776	60
10	S-Mount brass spacer rings	#54-461	70
11	C-mount to m-video lens adapter	#53-675	25
			626



Detectors

4 x prototypes



	Sensor type	Sensor size [mm²]	Spectral range [nm]	FWHM [nm]	Mass [g]	Cost [US\$]
Α	Sony Super HAD Color CCD	4.800 × 3.600	435.8 – 733.6	1.4	106	34
В	5M pixel Color CMOS	4.300 × 3.200	434.8 – 701.3	1.4	128	280
С	Monochrome CMOS	11.264 × 5.986	297.5 - 1005.5	1.4	152	1300
D	Monochrome CMOS	11.251 × 7.032	281.8 - 966.1	5.0	168	920





Performance

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The doublet at ~580 nm is Sodium (Na). The upper part of the spectrogram is the white paper, and the lower part is a light gray colored surface (office bench).

Spectrogram from instrument (B). Target is white paper edge illuminated by fluorescent tube (OSRAM FQ 54W/830 HO). The emissions lines of mercury (Hg) at wavelengths 404.7, 435.8 and 546.1 nm are marked.





R 65.11**

Each mercury emission line is marked according to wavelength and spectral order k. The green spectrum is a 30 second exposure of a Lambertian screen (Labsphere SRT-99-180) illuminated by a 1000W Tungsten lamp (ORIEL SN7-1275) located 8.54 m away from the screen. Black colored spectrum is the irradiance of the screen in absolute units of mW m⁻² nm⁻¹. Panel (B): The spectrogram of the fluorescent tube.

Wavelength and sensitivity calibration of 3D printed Hyper Spectral Imager (HSI) - instrument (D). Panel (A): The spectra are sampled from the center horizontal row of the detector. The gain was set to zero. The blue spectrum is from a Mercury (Hg) vapour tube supplied by Edmund Optics Ltd. (SN K60-908). The red curve represents the spectrum of a fluorescent tube (OSRAM FQ 54W/830 HO)







Mass production!

Together with NTNU AMOS and Moon Labs we are proud to announce that our first serial produced Hyper Spectral Imager (HSI) no. v4J arrived in the mail today! (November 2018).



Customers:

- 1. Lamont-Doherty Earth Observatory, Columbia University, USA.
- 2. Biological and Satellite Oceanography Laboratory, University of California Santa Cruz, USA.
- 3. IDLEtechs AS, Trondheim, Norway.
- 4. DNV GL (Det Norske Veritas Germanischer Lloyd)
- 5. Scout Drone Inspection, Trondheim, Norway.
- 6. Brandon Sackmann, Integral Consulting Inc., US.*

CENTRE OF EXCELLENCE NTNU AMOS - Centre for Autonomous Marine Operations and Systems







NTNU AMOS research areas (from the left): Mapping and monitoring, intelligent ships and operations, intelligent marine structures and operations and robotic platforms.

HYPSO (HYPER-SPECTRAL SMALLSAT FOR OCEAN OBSERVATION)



NTNU team: 20 students, 6 PhDs and 2 Post. Docs. F. Sigernes hired as Prof. II to assist HSI prototyping payload. Teaching: TTK20 Hyperspectral remote sensing, autumn 2018. Trailer: <u>http://kho.unis.no/Media/NTNU_FINAL_v1.mp4</u>

B



Baseline Spacecraft Description

8 a & 12 M



HYPSO Architecture



Parallel Rapid Internet Prototype Development

Mix and match assembly of optomechanical parts from Thorlabs and optics from Edmund.















2x Form 2 Desktop 3D printers

30 mm Cage plate system

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Optical diagram HSI v6

EO Grating (G) **#49-579 25mm Sq.** 300 grooves/mm Blaze angle: 17.5° G





Optomechanical parts Front-slit-collimator HSI v6



F 5411741

Next generation HSI V6



F. Sigernes, KHO 2018



Assembled instrument using a standard USB 3.0 iDS camera head. (1) front lens, (2) CP12 cage plate, (3) collimator lens, (4) 3D printed grating holder, (5) camera lens, (6) CP03/M cage plate, (7) steel rods, (8) 3D printed camera mount insert and (9) iDS CMOS camera head.

Item	Parts / links	Description		Cost \$
1	EO #67-717	50 mm VIS-NIR lens (Front, Collimator and Detector lenses)		1650.00
2	EO #49-579	25mm Sq. 17.5deg. Blazed Trans. grating (300 lines/mm)		105.00
3	Thorlabs SM1A10	Adapter ring SM1 – C-mount internal		39.16
4	Thorlabs SM1M10	SM1 lens tube 1 inch long with internal threads.	1	13.87
5	Thorlabs CP12	30 mm Cage plate - SM1 tubes	1	20.81
6	Thorlabs S50RD	Fixed high precision mounted slit	1	95.75
7	Thorlabs CP13/M	C-mount 30 mm cage plate (NTNU sensor board)	1	30.90
8	Thorlabs CP03/M	30 mm Cage plate – 35 mm aperture (iDS-mount)	1	18.77
9	Thorlabs ER1.5-P4	4 x Steel rods 1.5 inch long	1	22.22
10	Thorlabs ER1 – P4	4 x Steel rods 1.0 inch long	1	19.19
11	Thorlabs C3A	4 x Rod End Swivels	1	58.97
12	Detector	iDS IMX174 camera head	1	1000
13	Thorlabs Spacer Rings	C-mount 0.25 – 2 mm space ring kit (2 each)	1	98.94
		Total	16	3173.58





Experimental setup: Computer with USB3, square mount frame and rotary tablet (Syrp Genie Mini) 60s - 30° range - 30 frames / s.

NITE PERSONAL

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HYPSO-RP-006

HSIv6 Assembly, Fred's Design HYPSO Mission

Date 08.04.2019



Fig.1. The new HSIv6, NTNU-01, and its sibling, FRED-02.



Above image from student report: HSIv6 NTNU-01 Assembly HYPSO-RP-006





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HSI V6 IMX252



RGB [486, 558, 630] nm

RGB [486, 558, 630] nm



RGB [480, 550, 800] nm

(C)

F/4.0

R



RGB [486, 558, 630] nm (D)



R + 5 11 - 4



IMX252 sensor. Target is out my office windows at UNIS in Longyearbyen on 08.10.2018 in Solar twilight conditions and new snow. The lower RGB composite in Panel (D) is constructed by combining images at center wavelengths 486 nm (blue) panel (A), 558 nm (green) panel (B) and 630 nm (red) panel (C). The individual images have a bandpass of 3.3 nm. The front lens is at F/value 2.8. The sweep range and period were set to 30 degrees and 60 seconds, respectively. The framerate was 30 frames per second. The gain of the sensor was zero.

HSI V6 IMX252

Rastler.

486 nm (A)







RGB [486, 578, 630] nm (D)



Images by HSI V6 using the iDS IMX252 sensor. Target is out my office windows at UNIS in Longyearbyen on 10.10.2018 with the Sun only 1 degree above the horizon and new snow. The lower RGB composite in Panel (D) is constructed by combining images at center wavelengths 486 nm (blue) panel (A), 578 nm (green) panel (B) and 630 nm (red) panel (C). The individual images have a bandpass of 10 *nm*. The front lens is at F/value 2.8. The sweep range and period were set to 30 degrees and 60 seconds, respectively. The framerate was 30 frames per second. The gain of the sensor was set to 30.



Stress testing and ruggedization

- 1. Reduction of parts simplification of design
- 2. Make 3D printed parts in metal.
- 3. Thermal, radiation, vibrational and shock tests.





Cubsat architecture



Metal design of HSI v6:

(1) Larger cage plates (50x50 mm), (2) added mount frame structure interfaces, (3) new plate for camera head, (4) camera lens cage plate, and (5) longer steel rods.



HSI v6 metal prototype NTNU



Photos by Henrik Galtung, Department of Engineering Design and Materials, NTNU, **15 May 2019**.

Front view

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Metal prototype of HSI v6: (1) Large mount plate (2) Ring clamp holders for lenses (3) Square grating house (4) 10.37° wedge



Top side view



Hyperspectral All-Sky Cameras (NORUSCAII)

Owner

University Centre in Svalbard (UNIS)

Scientific objectives

Instruments are designed to do low light allsky hyperspectral imaging. Auroral morphology, airglow or any object visible on the night sky is the target for these instruments.

Triangulation is conducted by a twin instrument located in Barentsburg, 50 km in distance from KHO.

Contact

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Instrument specifications

Camera: NORUSCA II x2 Spatial coverage: All-Sky Exposure time: > 1 second/channel Detector head: EMCCD Resolution: 512 x 512 F-value: 1.0 Filter: Liguid Crystal Tunable Filter (LCTF) Bandpass: ~7nm

Example Channels (15x):

 $\begin{bmatrix} \text{CH1} & 470.9 \text{ mm N}_2^+ 1\text{N}(0\text{-}2) & [\text{CH9}] \text{ 5} \\ \text{[CH2] } 557.7 \text{ nm } [\text{OI}] & [\text{CH10}] \\ \text{[CH3] } 630.0 \text{ nm } [\text{OI}] & [\text{CH11}] \\ \text{[CH4] } 427.8 \text{ nm N}_2^+ 1\text{N}(0\text{-}1) & [\text{CH22}] \\ \text{[CH5] } 450.0 \text{ nm } \text{BCK} & [\text{CH13}] \\ \text{[CH6] } 486.1 \text{ nm } \text{H}_\beta & [\text{CH14}] \\ \text{[CH7] } 500.2 \text{ nm } \text{NII} & [\text{CH15}] \\ \text{[CH8] } 568.0 \text{ nm } \text{NII} & [\text{CH15}] \\ \end{array}$



Hyperspectral tracker (Fs-Ikea)

Owner

University Centre in Svalbard (UNIS)

Scientific objectives

The instrument is a narrow field of view hyperspectral pushbroom imager. A front optical mirror system enables it to track any objects on the night sky as a function of wavelength throughout the visible spectrum.

Instrument specifications

(A) Spectrograph: FS-IKEA Spectral range: 420-700nm Bandpass: ~1nm Collimator lens: 250mm Entrance Slit-width: 0.250mm Grating: 600 lines/mm Camera lens: 50mm Detector head: Andor Luca R (EMCCD) Resolution: 1004 x 1002 Exposure time: ~1s per spectrogram Front lens: Zeiss Planar F/1.4 85mm ZF.

(B) All-Sky scanner:

Type: 2xfirst surface mirrors Azimuth range: 360° Zenith angle: ą90° Aperture: ~10 inch. Resolution: 0.0003° Accuracy: ą0.05°

Contact

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The Fs-Ikea spectrograph-protective covers off. Panel (A): (1) Front lens, (2) Slit housing, (3) Collimator, (4) Flat surface mirror, (5) Reflective grating, and (6) Camera lens. Panel (B): All-Sky scanner



The Meridian Imaging Svalbard Spectrograph (MISS)

Owner

University Centre in Svalbard (UNIS)



The Meridian Imaging Svalbard Spectrograph (MISS) under construction. Panel (A): Air spaced tunable transmission grating and prism (TGRISM, Panel(B): MISS main parts are (1) detector,(2) camera lens, (3) TGRISM, (4) collimator, (5) slit, and (6) front optics.

Scientific objectives

Costing

The instrument is a wide field of view hyperspectral pushbroom imager. Its main aim is to measure the night sky spectrum from North to South in the geomagnetic meridian plane to track the aurora. There are no moving mechanical parts in the design. It is a future replacement candidate of the Meridian Scanning Photometers (MSP).

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Instrument specifications

Detector: Atik 414EX Lens: Peleng F-mount F/3.5 (180 degree circular) Spatial coverage: All sky Angular resolution: 1 degree Time resolution: 4 frames / minute Spectral resolution: ~1 nm



One example of next generation designs?

HyperStar Hyper Spectral Imager (HHSI)



- (1) Schmidt Cassegrain telescope (Celestron 6" / 14" SCT or Edge HD)
- (2) Primary mirror
- (3) Front window

8 a & 11'

- (4) Hyperstar replacement for secondary mirror (HS-14, HS-C14HD or HS3-C6)
- (5) Backfocal spacer adapter
- (6) Thin film Hyper Spectral Imager
 - (BaySpec OCI-1000B150)

F. Sigernes Reproduction of HyperStar Starizona.com (2019)



Conclusion

Parallel internet HSI prototype construction with 3D printing and offthe-shelf optical components

- 1. Low cost < 700\$
- 2. Mass < 200g
- 3. RC, Action cameras and Industrial CMOS heads may be used.
- 4. Commercial gyro stabilized gimbals may be used.
- 5. Self-contained motorized gyro gimbals and internal camera head recording reduce auxiliary device support requirements and complexity of field operations.
- 6. V4 is tested successfully on drones.
- 7. V6 medium cost, larger optics and ready for larger drones.
- 8. V6 metal version will be space borne!
- 9. The push broom hyperspectral imaging technique is revitalized.

